







Italian-Israeli Workshop on

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FROM LABORATORY PROOF-OF-CONCEPT TO ONE INDUSTRIAL PROTOTYPE: HOW TO CLOSE THE ITALIAN GAP



Lombardia

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The Italian paradox: great science, weak innovation.

- Prototype of innovation chain: the mouse of Steve Jobs.
- Why the chain is actually a loop.
- One example in Materials Science in the CHALLENGE industrial project of Horizon 2020.



The hard step between proof-of-concept and industrial prototype.

CARIPLO Foundation survey on hundreds funded projects in Materials Science: the Italian paradox

A great throuput of high-impact publications

A significant number of patent applications

A very limited number of granted patents, finally transferred to industrial companies

Very, very few start-up companies



Is the Italian Applied Research in Materials Science ill-oriented for technology transfer?

My experience:

Three-dimensional heteroepitaxy on

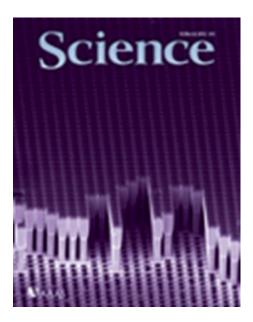
patterned substrates, nanostructures

such as dots and nanowires.

Start-up company funded by VC and

industrial partners **PILEG**





The mouse of Steve Jobs (1979)

D. Engelbart, one idea at Stanford

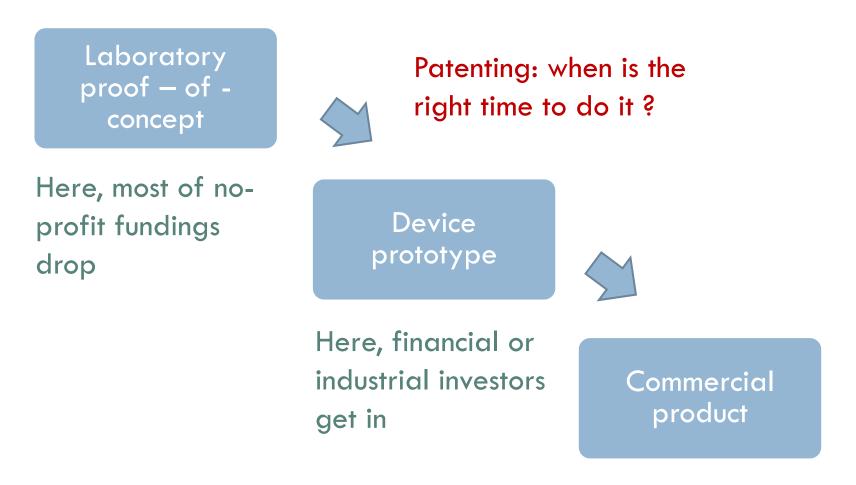


Xerox prototype at Palo Alto PARC



Apple device of Steve Jobs

Linear «naive» model of the chain



The innovation loop 1

INSIDE REAL INNOVATION,

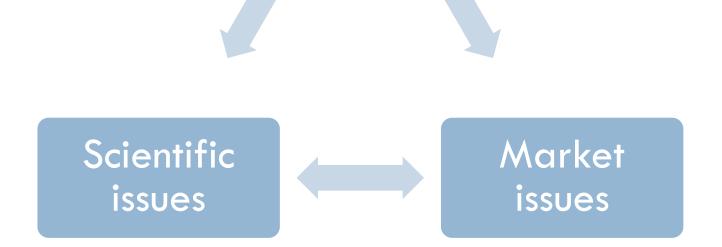
2010, World Scientific, by Eugene Fitzgerald, material scientist and technopreneur @ MIT and Cornell University Device prototype

Laboratory prof of concept

Commercial product

The innovation loop 2





The innovation loop 3

Process scale-up, integration of different technologies

Microstructure and morphology optimization Analysis of costs and comparative performances

3C-SiC for power electronics 1

Schottky and MOSFET devices



Epitaxial growth of 3C-SiC on Si



Power transistor for mid voltages 300-1200 V

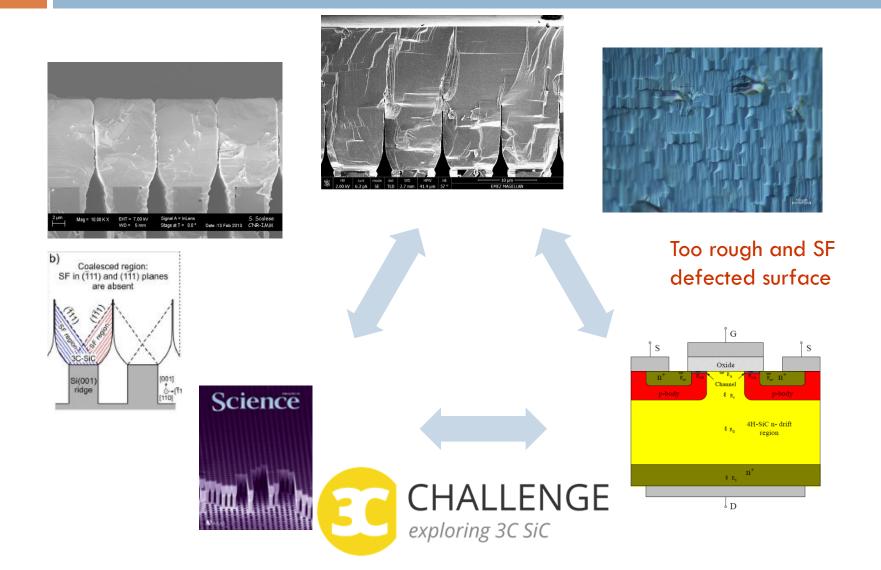
3C-SiC for power electronics 2

1 mm area needed, leakeage threshold > 800 V

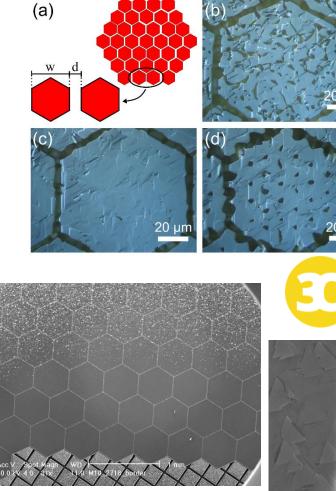


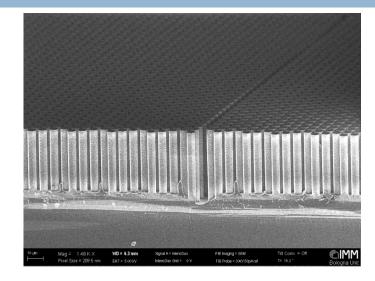
SF density < 10²/cm, bowing radius > 15 m Comparison to GaN HEMT cost and performances

Forming a suspended layer on Si(001)



Turning to Si(111): the innovation loop

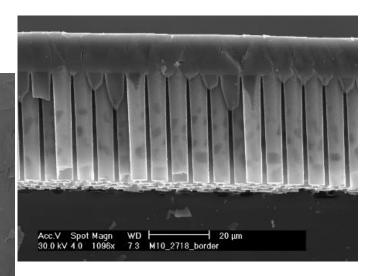






20 µm

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The role of Horizon 2020 projects

- Linking academic labs and industrial partners, particularly in the calls «Strengthening the Industrial Leadership»
- Setting a series of deliverables, finally close to a device prototype.
- They lack of:
 - a product development manager
 - a really close interaction between partners
 - a innovation-loop concept: they are linear

In-depth analysis for the Italian case 1

Laboratory proof-of-concept

Manpower: scientists, OK

Facilities1: material syntesis and characterization. OK

Facilities2: functional concept design, realization, and testing. PROBLEM: Academia lacks integrated labs

In-depth analysis for the Italian case 2



Manpower: product development technologists. PROBLEM: who?

Facilities1: integration of different technologies/materials. PBL: where?

Facilities2: industrial production of FEW custom-made pieces. PBL: \$ support

In-depth analysis 3

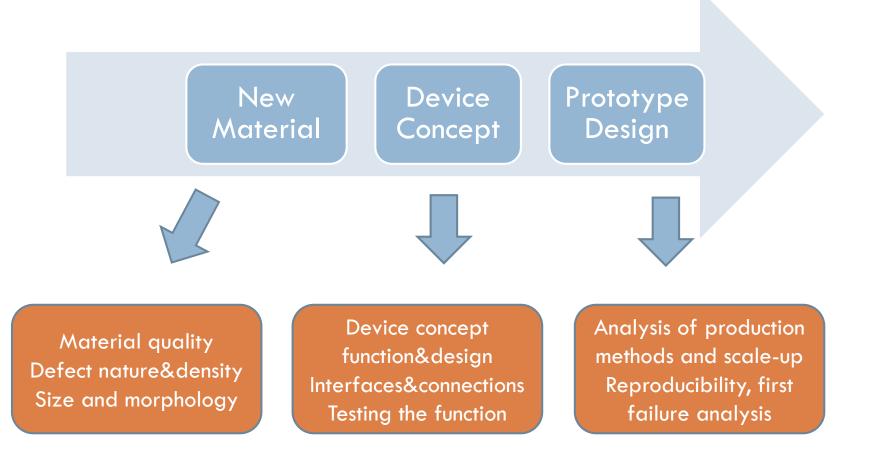
Commercial product

Manpower: product development managers. OK, but few

Facilities: in-house development units. PBL: mostly assembly of third party supply; all production line fully booked

Financial support: patent extensions and mantainance; product optimization costs. PBL: not suited for a loop. GENERAL PROBLEM: too small and targeted companies

Back to materials: the gap in the labs



Conclusions on the innovation loop

We need more integrated labs, where a device concept based on a new material can be tested

- We need prototyping areas, where the device concept is developed into a real prototype: (different) industrial partners are mandatory with a (different) collaboration attitude and facilities. Public and/or private funded? No Venture usually comes in at this stage
- We need company size and structure able to sustain a (usually long) innovation loop, not a simply linear one.